

READING ASSIGNMENT #1

- □ Sections 2.1–2.38 (pages 10–30)
- □ Reflection Questions (listed on following slides)

QUESTION 1: CNC ROUTER

- Sketch a sample part to create on a CNC router out of 1/4" polycarbonate sheet.
 - ☐ Hand sketch
 - Onshape part studio
 - Onshape formal drawing

QUESTION 2: CAD TO CAM TO CNC

- □ Define CAD and CAM
- ☐ Write out procedural steps for taking a part from CAD to CAM to manufacture

QUESTION 3: LASER CUTTER

☐ Write out procedural steps for taking a part from CAD to the laser cutter.

QUESTION 4: MILLING MACHINE

- Design a simple, FRC-related part in Onshape that could be cut on a 3-axis CNC mill with a 20(W)"x40(L)"x20(H)" cut surface. You may use any aluminum or plastic.
- ☐ What steps would the mill take to cut your part?

Step Number	Tool	Operation Description

QUESTION 5: LATHE

- Design a simple, FRC-related part in Onshape that could be cut on a CNC lathe. You may use any aluminum or plastic.
- What steps would the lathe take to cut your part?

Step Number	Tool	Operation Description

QUESTION 6: TOLERANCING

How should you adjust your gear intake designs/dimensions based on tolerancing of the machines you are using to manufacture?

QUESTION 7: HARDWARE PARTS LIST

- ☐ Create a list of hardware being used on your gear intake
- ☐ Use Excel spreadsheet template
- ☐ Include costs, quantities, part numbers and links

QUESTION 8: BOLT SIZE NOTATION

 \Box What do the numbers in 10–32, 8–32 and $\frac{1}{4}$ –20 mean?

QUESTION 9: TAPPING

- \Box Practice tapping the end of a Thunderhex shaft for a $\frac{1}{4}$ -20 bolt.
- □ Paste picture of tapped shaft below.

QUESTION 10: LOCTITE

☐ Make a Loctite color usage SmartArt chart

QUESTION 11: RIVETIING

- □ Practice riveting a gusset onto a Versatube.
- □ Practice drilling out the rivets.
- □ Paste image of gusseted tube below.

QUESTION 12: MISCELLAENOUS FASTENERS

Are you using any shaft collars on your gear intake project? If so what sizes? Add the shaft collars to your hardware spreadsheet.